

# X-FLOW COMPACT 33

## ULTRAFILTRATION MEMBRANE

### MEMBRANE ELEMENT DATASHEET

8 INCH 5.2 MM Compact 33  
ARTICLE CODE : 7821KPB99R

#### APPLICATIONS

- Pre-treatment RO and NF
- Surface water
- Drinking and process water production
- Recovery of sandfilter backwash water
- Effluent treatment
- Membrane bioreactor
- Wastewater treatment
- Treatment of oil-in-water emulsions

#### GENERAL SOLVENT RESISTANCE

Since the resistance of the membrane to solvents strongly depends on the actual process conditions, the indications given below should only be considered as guideline.

|                                 |    |
|---------------------------------|----|
| Acids, pH >2                    | +  |
| Bases, pH <11                   | +  |
| Organic esters, ketones, ethers | -- |
| Aliphatic alcohols              | ++ |
| Aliphatic hydrocarbons          | ++ |
| Halogenated hydrocarbons        | ++ |
| Aromatic hydrocarbons           | +  |
| Polar organic solvents          | -- |
| Oils                            | ++ |

#### CLEANING CHEMICAL RESISTANCE

Depending on the nature of the feed solution the following cleaning agents can be chosen:

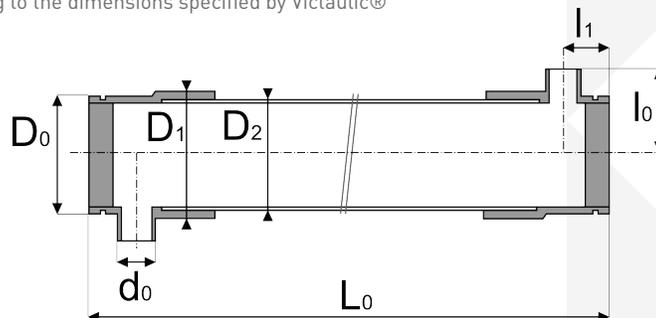
|                         |               |
|-------------------------|---------------|
| NaOCl (active chlorine) | 500 ppm max.  |
| H2O2                    | 1000 ppm max. |
| NaOH                    | pH ≤ 11       |
| Nitric acid             | pH ≥ 1        |
| Phosphoric acid         | pH ≥ 1        |
| EDTA                    | pH ≤ 11       |
| Citric acid             |               |
| Enzymatic compounds     |               |

It is recommended to keep the pH between 1 and 11 and not to exceed a temperature of 40 °C during cleaning and/or disinfection. If those standard cleaning techniques fail to remove the foulants, more concentrated cleaning solutions can be tried. Please contact X-Flow for recommendations. It has to be stressed, however, that no warranty can be given on the efficiency of any cleaning nor on the membrane performance after such cleaning attempts.

#### ELEMENT SPECIFICATIONS

| Hydraulic membrane diameter [mm] | Membrane area [m <sup>2</sup> ] | Feed connection D <sub>0</sub> (*) [mm] | Module length L <sub>0</sub> [mm] (±1) | Saddle diameter D <sub>1</sub> [mm] | Module diameter D <sub>2</sub> [mm] | Permeate connection d <sub>0</sub> (*) [mm] | Permeate length l <sub>0</sub> [mm] (±1) | Permeate position l <sub>1</sub> [mm] (±1) |
|----------------------------------|---------------------------------|---|--|-------------------------------------|-------------------------------------|---|--|--|
| 5.2                              | 33                              | 220.0                                   | 3000                                   | 240                                 | 213                                 | 73.0  | 165                                      | 90   |

\* groove dimensions are according to the dimensions specified by Victaulic®



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#### OPERATING SPECIFICATIONS

| Max. feed pressure | Max. permeate pressure | Max. trans-membrane pressure | Max. temp. |
|--------------------|------------------------|------------------------------|------------|
| [kPa]              | [kPa]                  | [kPa]                        | [°C]       |
| 20- 60 °C<br>800   | at 20 °C<br>650        | at 20-60 °C<br>500           | 60         |
|                    | at 30 °C<br>550        |                              |            |
|                    | at 40 °C<br>450        |                              |            |
|                    | at 50 °C<br>380        |                              |            |
|                    | at 60 °C<br>300        |                              |            |

- Backwash water should be free of particulates and should be of permeate quality or better.
- Backwash pumps should preferably be

made of non-corroding materials, e.g., plastic or stainless steel. If compressed air is used to pressurize the backwash water, do not allow a two-phase air/water mixture to enter the element.

- To avoid mechanical damage, do not subject the membrane module or element to sudden temperature changes, particularly decreasing. Do not exceed 60 °C process temperature. Bring the module or element back to ambient operating temperature slowly (typical value 1 °C/min). Failure to adhere to this guideline can result in irreparable damage.

#### CONNECTION SPECIFICATIONS

- Feed side, standard 8" (219.1 mm) Victaulic® clamps (Style 75) with FlushSeal® gaskets  
NB. maximal internal diameter connection part = 188 mm

- Permeate side, standard 2½" (73.0 mm) Victaulic® clamps (Style 75) with FlushSeal® gaskets (see also datasheet for connection parts)

#### MEMBRANE CHARACTERISTICS

- Hydrophilic tubular polyvinylidene fluoride membrane cast on a polyester carrier
- Structure asymmetric
- Mean pore size of 30 nm
- Developed for use in large-scale processes for water purification
- High performance and a very good anti-fouling behaviour
- Membrane elements can be backflushed for efficient membrane cleaning resulting in a higher average product flux

#### TECHNICAL SPECIFICATIONS

##### Materials of Construction

|          |  |
|----------|--|
| Housing  | PVC-C, drinking water quality  |
| Potting  | EP resin   |
| Membrane | - Material composed of polyvinylidene fluoride<br>- Carrier is a composite polyester woven/non woven |

##### Process Characteristics

| Hydraulic membrane diameter | Crossflow flow rate (*) | Pressure-drop across module (laminar flow) (**) | Pressure-drop across module (turbulent flow) (**) |
|-----------------------------|-------------------------|---|---|
| [mm]                        | [m³/h]                  | [kPa]   | [kPa]   |
| 5.2                         | 53.5 x v                | 1.2 x L <sub>0</sub> x v                        | 3.6 x L <sub>0</sub> x v <sup>1.75</sup>          |

(\*) superficial velocity (v) in m/s  
(\*\*) module length (L<sub>0</sub>) in m

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### STORAGE

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New membrane modules can be stored as supplied.

Membrane modules should be stored in a dry, normally ventilated place, away from sources of heat, ignition and direct sunlight. Store between 0 and 40 °C.

The membrane modules should not be subjected to any freezing temperatures. After use, UF membranes need to be stored wet at all times.

To avoid biological growth during shutdowns or storage, wet membranes should be treated with a compatible biocide. The membrane is compatible with many common disinfecting agents or biocidal preservatives. For short-term shutdowns, a daily flush with permeate quality water containing up to 2.0 ppm free available chlorine for 30 to 60 minutes may be adequate for bacteria control.

In case of long-term storage, membranes should be cleaned before the disinfection step is carried out. For disinfection, a 1% sodium metabisulfite solution can be used. In either situation, modules should be stored hydraulically filled.



#### X-FLOW BV

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