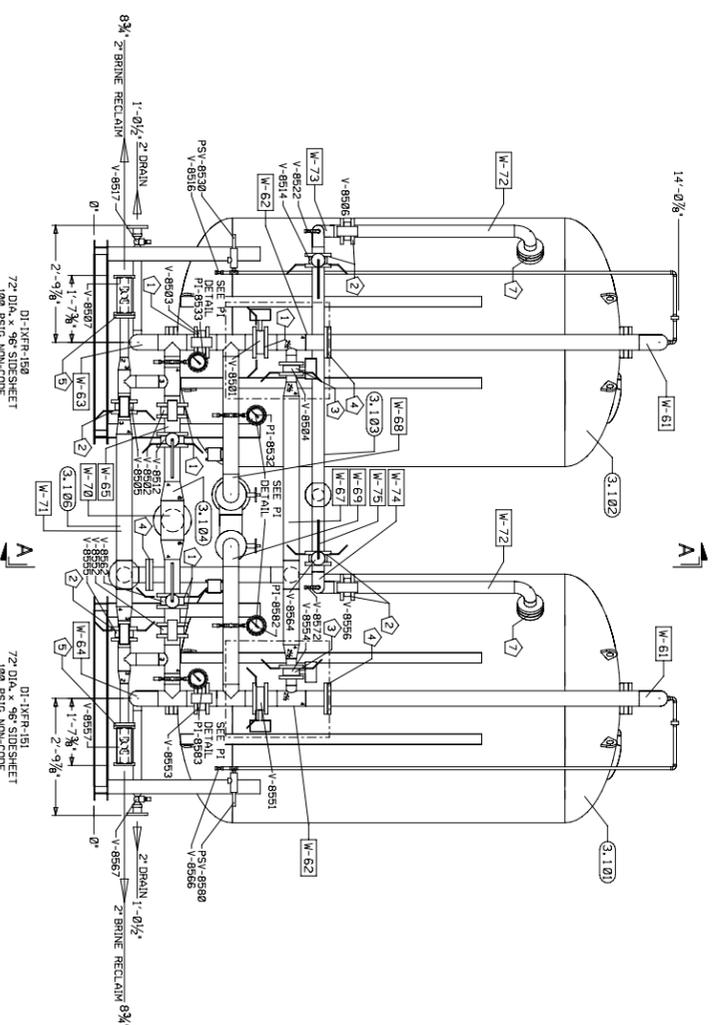
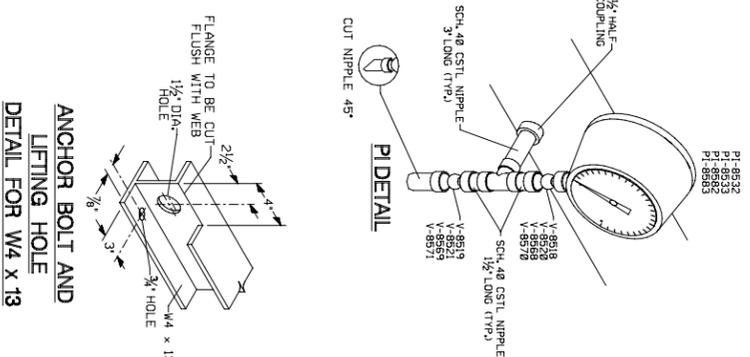


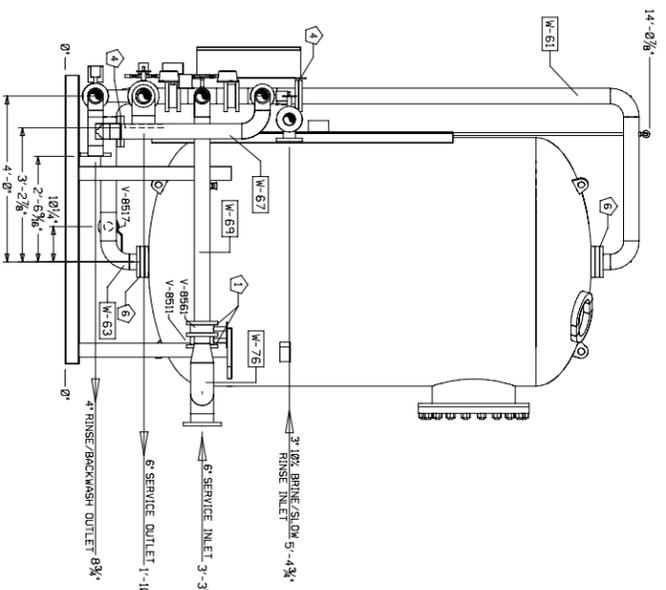
PLAN VIEW



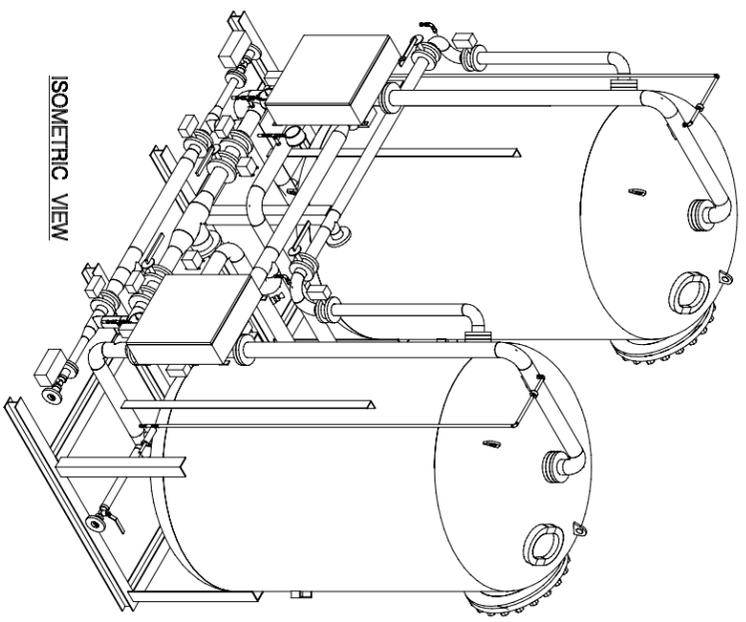
FRONT VIEW



ANCHOR BOLT AND LIFTING HOLE DETAIL FOR W4 X 13



SECTION VIEW "A-A"



ISOMETRIC VIEW

- NOTES**
- 1.) ALL FITTINGS TO BE BUTTWELD CARBON STEEL W/SLIP-ON-WELD FLANGES, EXCEPT WHERE NOTED.
 - 2.) ALL PIPE TO BE SCH. 40 CARBON STEEL, EXCEPT WHERE NOTED.
 - 3.) BOLTING TO BE USF/ROCKFORD STANDARD CARBON STEEL PLATED.
 - 4.) GASKETS TO BE 1/2" THICK SBR.
 - 5.) BLAST: SSPC-SP6
 - 6.) PAINT TO BE (1) COAT THEMEC N69F USF FEDERAL BLUE (4-6 MILS DFT).
 - 7.) ALL PIPING TO BE BRACED BY USF/ROCKFORD MANUFACTURING.
 - 8.) ALL INLETS AND OUTLETS TO HAVE BOARD FLANGES FOR SHIPPING.
 - 9.) FOR INFORMATION ON TAGGED ITEMS SEE EQUIPMENT LIST DWG. B1-A01.
 - 10.) FOR P&ID INFORMATION SEE DWG. P3-001 SHT. 2.
 - 11.) OVERALL DIMENSIONS NOT TO EXCEED 14'-8 1/2" x 9'-2" x 14'-2 1/2".
 - 12.) [Symbol] - INDICATES SHOP FABRICATION INFORMATION.
 - 13.) [Symbol] - INDICATES SHIPPING LIST NUMBERS.
 - 14.) [Symbol] - INDICATES SHIPPING BREAK POINTS.
 - 15.) ALL ELEVATION DIMENSIONS ARE REFERENCED FROM BOTTOM OF SKID.
 - 16.) ALL ANCHOR BOLTS SUPPLIED BY INSTALLING CONTRACTOR.
 - 17.) FOR THREADED CONNECTIONS USE TEFLOM TAPE.
 - 18.) ALL EQUIPMENT TAGS TO BE STAINLESS STEEL.
 - 19.) TOP OF ENCLOSURE TO BE APPROXIMATELY 6 FT. FROM FLOOR.
 - 20.) DIMENSIONAL TOLERANCE ON CUSTOMER CONNECTIONS IS +/- 1/8".
 - 21.) DRAIN LINES SHOULD BE SAME SIZE AS MAINFACE PIPE (BY OTHERS).
 - 22.) SAMPLE AND VENT VALVES TO BE MAXIMUM 4'-0" FROM FLOOR.
 - 23.) NO PIPING MAINTOLD HYDROTEST REQUIRED.
 - 24.) FITTINGS AND TUBING: FOR PNEUMATIC CONNECTIONS USE SS FITTINGS AND SS TUBING.
 - 25.) SHIPPING WEIGHT EACH: 6500 lbs.
 - 26.) OPERATING WEIGHT EACH: 34,600 lbs.
 - 26.) FLOW ARROWS TO BE STENCILLED ON PIPE.

BOLT AND NUT QUANTITY CHART		NUTS AND WASHERS A		NUTS AND WASHERS B		GASKETS	
CONV. QTY	QTY OF CONV. QTY	TYPE	LENGTH	WASH. WASH.	NUT TYPE	WASH. WASH.	TYPE
1	1	1/2"	1 1/2"	1/2"	1/2"	1/2"	SSR
2	2	3/4"	1 3/4"	3/4"	3/4"	3/4"	SSR
3	3	1"	2"	1"	1"	1"	SSR
4	4	1 1/4"	2 1/4"	1 1/4"	1 1/4"	1 1/4"	SSR
5	5	1 3/4"	2 3/4"	1 3/4"	1 3/4"	1 3/4"	SSR
6	6	2"	3"	2"	2"	2"	SSR
7	7	2 1/4"	3 1/4"	2 1/4"	2 1/4"	2 1/4"	SSR
8	8	2 3/4"	3 3/4"	2 3/4"	2 3/4"	2 3/4"	SSR